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# Manual





**AWARNING** 

This equipment must be installed and serviced by a qualified technician. Improper installation can create electrical hazards which could result in property damage, serious injury or death. Improper installation will void the warranty.



#### **Notice to Installer**

This manual contains important information about the installation, operation and safe use of this product. Once the product has been installed **this manual must be given to the owner / operator of this equipment.** 











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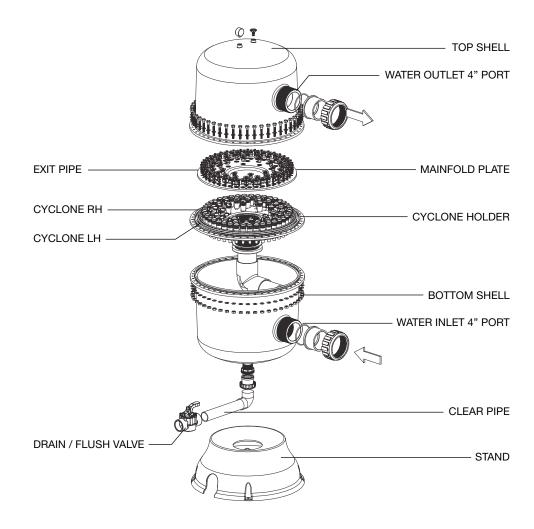
### SAFETY INFORMATION

- MultiCyclone 70XL is designed to work with water at temperatures greater than 32°F and less than 113°F. The filter should never be operated outside of these temperatures or damage may occur.
- The installation should be carried out in accordance to the safety and the specific instructions for each facility.
- Any modification of the filter requires the prior consent from Waterco. Original replacement parts and accessories authorized by the manufacturer ensure a high level of safety. Waterco assumes no liability for the damage and injuries caused by unauthorised replacement parts and accessories.
- 4. The user should make sure that the installation is carried out by qualified authorised persons and that these persons have first carefully read the following instructions.
- 5. The operating safety of the filter is only guaranteed if the installation and operation instructions are correctly followed.
- In the event of defective operation or fault, contact Waterco or its nearest authorised service agent.
- 7. To reduce the risk of injury, do not permit children to use this product unless they are closely supervised at all times.
- 8. Incorrectly installed equipment may fail, causing severe injury or property damage.

### INTRODUCTION

MultiCyclone 70XL is capable of saving water and reducing filter maintenance.

The MultiCyclone 70XL works on the basis of centrifugal water filtration. There are no moving parts to wear and tear, and no filter media to clean or replace.



Incoming water is guided by a diverter plate so that it enters multiple hydro cyclones tangentially generating a strong centrifugal effect. This spins the sediment out to the hydro cyclone's wall and then spirals it down to the sediment chamber, while the cleansed water spirals upwards.

The accumulation of sediment can be visibly monitored through the MultiCyclone 70XL's clear pipe. The MultiCyclone 70XL is cleaned by simply opening the purge valve.

MultiCyclone 70XL is ideal as a pre-filter to extend the life of your existing filter.

- Save Water
- Reduce backwash frequency.

Please Note: The MultiCyclone 70XL is designed to filter sediment that is heavier than water; floating debris cannot be filtered out by centrifugal filtration.

### **INSTALLATION**

Be sure to comply with the local plumbing codes. The filter may be plumbed into a drinking water system and would, therefore be subject to whichever local regulations that may apply.

Be sure that all provisions for wastewater disposal meet local, state or national codes. Do not discharge water where it will cause flooding or damage.

If the incoming water pressure is higher than the maximum operating pressure of 350kPa /3.5Bar /50psi, a Pressure Regulating Valve (PRV) must be installed upstream of the filter inlet.

The PRV should be set to 90% of the maximum operating pressure of the tank.

If the incoming water flow is less than the filter's minimum flow requirements, the filter's filtration efficiency will be affected, please consult Waterco.

### MultiCyclone 70XL Recommended Operational Flow Rates

Minimum flow rate: 36m³/hr (158.5 GPM)

Maximum flow rate: 96m³/hr (422.3 GPM)

### **PLUMBING CONNECTION**

### 1. Connect the outlet from your pump to the inlet of the MultiCyclone 70XL.

Glue the plumbing to the Barrel unions and Allow 24 hours for glue (solvent) to set. Ensure solvents are not excessively applied to fittings as this could run into o-rings and create sealing problems. Screw the barrel union on to the inlet of your MultiCyclone 70XL and hand tighten.

# 2. Connect from the outlet of the MultiCyclone 70XL to the inlet of your filter.

Glue the plumbing to the Barrel unions and Allow 24 hours for glue (solvent) to set. Ensure solvents are not excessively applied to fittings as this could run into o-rings and create sealing problems. Screw the barrel union on to the outlet of your MultiCyclone 70XL and hand tighten.

### 3. Connect to Waste Line.

Glue the plumbing from the Sediment Purge Valve to your waste line.

### 4. Turn on pump.

Be sure to check that there are no leaks from the connectors. If required, tighten by hand.

### **FILTER MAINTENANCE**

Filter maintenance determined by the following conditions:

1. The flow rate through the MultiCyclone 70XL is insufficient to meet the demand.

The accumulation of sediment can be visibly monitored through the MultiCyclone 70XL's clear pipe. The MultiCyclone 70XL is cleaned when the clear pipe is  $\frac{3}{2}$  full of sediment.

### FLUSHING OUT THE SEDIMENT CHAMBER

Procedure to purge the Multicyclone 70XL:

- 1. Open 2 way valve whilst pump running
- 2. Allow sediments to be flush out from sediment chamber
- 3. Visually inspect clear pipe
- 4. If clear pipe is free of debris close 2 way valve.

### WARRANTY

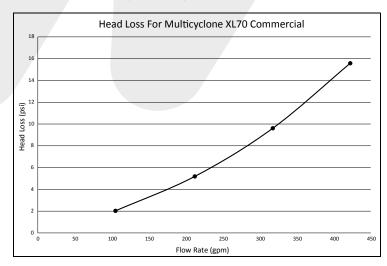
MultiCyclone 70XL is covered by a 2 years warranty.

For more information please refer to the Waterco "Warranty Terms & Conditions" booklet. With our on going commitment to quality products and service Waterco Limited reserves the right to alter the product in any manner and at any time without prior warning.

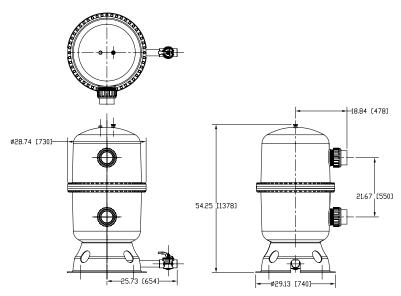
This information is to the best of our knowledge, accurate at the time of printing. Any recommendations or suggestions are made without warranty and without prejudice, since the use of our product is beyond our control.

### **TECHNICAL SPECIFICATION**

Pressure Rating: 350kPa / 3.5bar /50psi Minimum Flow Rate: 36m³/hr (158.5 GPM) Maximum Flow Rate: 96m³/hr (422.3 GPM)



## **DIMENSIONS**



## **EXPLODED DIAGRAM**

NO	DESCRIPTION	CODE	QTY
40	BUTYL TAPE	W01285	11.8" (30cm)
39	ORING JOINTED 4"M/CYCLONE L1900	W44058	1
38	BASE MULTICYCLONE 4"	W22509	1
37	WATERCO 2"/2 1/2" (50/65mm) 2 Way Valve	14856	1
36	PIPE PVC CLEAR 2" SCH40 LENGTH 20" (NSF)	W22749	1
35	ELBOW 90DEG 2" CLEAR PVC SCH40 (NSF)	W22752	1
34	PIPE 2" SCH80 NSF	W22745	6.5cm
33	B/U P/END SLIP/SLIP 2"(50mm) BLACK	W02081BLK	1
32	T/L LOCK NUT 2"(50mm) NEW BLACK	W02647BLK	1
31	B/U THREADED END THRD/ THRD 2"(50mm) BLACK	W02154BLK	1
30	O-RING 2"(50mm) B/U NITRILE	W02280	2
29	AIR RELIEF VALVE NEW STYLE BLK	620221	1
28	O-RING 4"(100mm) B/U NITRILE	W02553	2
27	NUT HEX LONG M10x45mm SS304	W22751	48
26	SPRING WASHER M10 SS304	W22414	48
25	WASHER M10 OD=30 THICKNESS 2.5 SS304	W22651	96
24	SCREW HEX M10x110mm SS304	W22750	48
23	HEXAGON BOLT M6*35 SS304	W22654	60
22	WASHER M6 FLAT SS304	W12782	60
21	O-RING 20*2.0	W22626	70
20	O-RING BS009	W22628	60
19	O-RING 27*2.0	W22627	140
18	O-RING BS392	W22629	1
17	SPIGOT MULTI CYCLONE 4"	W22508	70
16	O-RING JOINTED DIA9 4"M/CYCLONE	W44059	2
15	BULKHEAD LOCK NUT 4"(100mm) BLACK	12221006	1
14	LOCKING NUT 100mm 4"M/CYCLONE	W44060	2
13	BARREL UNION PLAIN END 100mm BLACK	12221011	2
12	RUBBER WASHER 4" CYCLONE	W22544	1
11	MALE VALVE SOCKET 4" BSPT 11TPI ASTM (NSF)	W22748	1
10	ELBOW 100mm BLACK BS	W34026	1
9	PIPE 4" ANSI SCH80 NSF	W22556	14.57" (37cm)
8	BBULKHEAD BODY 4"(100mm) 4" L=3.66" (93mm)	W22648	1
7	GASKET 4"(100mm) BULKHEAD	W02539	2
7	COME OVOLONE OTHER DR. DU	W22504	20
6	CONE CYCLONE STANDARD RH	1122007	20
	CONE CYCLONE STANDARD RH CONE CYCLONE STANDARD LH	W22505	50
6			
6 5	CONE CYCLONE STANDARD LH	W22505	50
6 5 4	CONE CYCLONE STANDARD LH MANIFOLD PLATE MULTICYCLONE 4"	W22505 W22503	50 1

